

TECHNICAL SPECIFICATION	TS260™AR	ISSUE 5
	Issued	2014-01
Amendment Record for Technical Specification No. TS260		

NOTE: The issue status of this document remains unchanged as there have been no changes to the technical content.

SAE INDUSTRY TECHNOLOGIES CONSORTIA AEROSPACE STANDARDS AND PART QUALIFICATION PROGRAM

FOREWORD

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All references to Standards include reference to RS and TS publications.

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AMENDMENT RECORD

No. TS260-AR

**for
Technical Specification
No. TS260**

Issued by: Technical Standards Committee (Aerospace)
ADS Group Limited
Registered in England and Wales no. 7016635

Doc issue & issue date	Ref : View, Fig, Para , Table etc	Description & Reason of change	Sponsor / Company
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Issue 5 October 2013 (note – this AR document did not exist prior to this issue)	Title	Title changed from “METALLIC MATERIALS – ALTERNATIVE LIST OF MATERIAL STANDARDS ONLY AUTHORISED FOR USE ON SBAC STANDARD PARTS” to “LIST OF ALTERNATIVE MATERIAL SPECIFICATIONS & STANDARDS ONLY AUTHORISED FOR USE ON ADS STANDARD PARTS”	G L Purdue MBDA UK
	Foreword	Format updated to reflect change of organisation name from SBAC to ADS.	
	Section 1	Scope amended to indicate that only alternatives for withdrawn, obsolescent or partially superseded material specifications referenced in ADS Standard Parts drawings in the AGS and AS series are included. Information relating to TS95 and TS96 transferred to new Section 3.	
	Section 2 (new)	“Referenced documents” section with referenced documents added.	
	Section 3 (was old Section 2)	Introduction section revised to: Remove reference to “Working Group” and replace with ADS MMSIG. Indicate that any edition of the specifications is applicable. Indicate that reference to any EN standard means the National implementation of that standard. Indicate that reference to any prEN standard indicates an ASD-STAN Prestandard. Remove statement that “The designations quoted are those allocated in accordance with EN 2032-1”. Delete reference to Appendix A and add definition of symbols and abbreviation used in tables which were formerly in Appendix A. Delete reference to Appendix B.	
	Section 4 (was old section 3)	Title of section changed from “INDEX OF MATERIAL STANDARDS” to “INDEX OF MATERIAL SPECIFICATIONS”. Heading of columns 1 and 4 changed from “MATERIAL STANDARD” to “MATERIAL SPECIFICATION REFERENCED”. BS HR 251 deleted following its re-instatement as Current by BSI. BS HR 650 added following its partial supersession by EN 2398 and EN 2399.	
Section 5 (was old section 4).	Title of section changed from “TABLES OF MATERIALS AND STANDARDS” to “TABLES OF REFERENCED MATERIALS & ALTERNATIVES”. All table headings changed from “MATERIAL STANDARD AND DESCRIPTION” and “ALTERNATIVE STANDARDS” to “MATERIAL REFERENCED ON AGS/AS DRAWING” and “ALTERNATIVE MATERIALS”. The words “THIS TABLE ONLY LISTS ALTERNATIVES AUTHORISED FOR USE ON SBAC STANDARD PARTS” deleted from foot of each table because title of specification serves this function.		
(Continued on next page)			

ADS Group Limited. Salamanca Square, 9 Albert Embankment, London SE1 7SP, England. Registered in England and Wales No. 7016635.	Title AMENDMENT RECORD for Technical Specification No. TS260	Document No. TS260-AR	
		First Issued 29.01.14	Issue 5
Prepared by the Technical Standards Committee (Aerospace) of the ADS Group Limited. ©2014.			

Doc issue & issue date	Ref : View, Fig, Para , Table etc	Description & Reason of change	Sponsor / Company
Issue 5 (cont)	<p>Table 1 Aluminium Alloys</p> <p>Table 2 Non-Corrosion Resisting Steels</p> <p>Table 3 Corrosion-Resisting Steels</p> <p>Table 4 Heat Resisting Alloys</p> <p>Table 5 Copper Alloys</p> <p>Appendix A</p> <p>Appendix B</p>	<p>All ASD-STAN alloy designations have been replaced with International registration designations, where applicable.</p> <p>Footnote added to indicate that temper designations are in accordance with EN 515 (Wrought products) or EN 1706 (Cast products).</p> <p>Alternative specifications BS L 51, BS L 59, BS L 83, BS L 85 and BS L 156 are now indicated as being Withdrawn status but that existing stock may be used.</p> <p>Symbols replaced by footnote numbers and footnotes transferred to suit.</p> <p>EN 2384 added as alternative to BS L 64.</p> <p>All ASD-STAN alloy designations have been replaced with general designations.</p> <p>Status of referenced specifications BS S 95, BS S 114 and BS S 511 changed from Obsolescent to Withdrawn.</p> <p>Status of alternative specifications, BS S 114, BS T 64 and BS T 45, changed from Obsolescent to Withdrawn but that existing stock may be used.</p> <p>Status of alternative specification BS S 93 changed from Obsolescent to Current following its re-instatement by BSI.</p> <p>Symbols replaced by footnote numbers and footnotes transferred to suit.</p> <p>Alternatives to DTD 166 corrected from BS S 514 and BS S 515 to BS S 524 and BS S 525.</p> <p>Status of BS S 129 and BS T 73 corrected from Obsolescent to Current.</p> <p>Entry for withdrawn BS HR 251 deleted because it has been re-instated as current by BSI.</p> <p>Entry for BS HR 650 added following its partial supersession by EN 2398 and EN 2399.</p> <p>Symbol replaced by footnote number and footnote added to table.</p> <p>Appendix A (Notation and Definitions) deleted in its entirety. Symbol definitions transferred to clause 3.8 and other information transferred to foot of relevant tables.</p> <p>Appendix B (Requirements For Ordering ASD-STAN Material Standards) deleted in its entirety because:</p> <p>(a) The publication of BS EN 4258: 1998 (Metallic materials - General organization of standardisation - Links between types of EN standards and their use) dissociated the links between the material standard and the dimensional standards and designation standard for semi-finished products and makes their use optional.</p> <p>(b) Method B of prEN 2600 requires the use of ASD-STAN Technical Report TR 3970 (Aerospace series Codes for the designation of metallic semi-finished products) has never been published.</p>	
		<p>To create your next entry, use menu command route : "Table – Insert – Rows Below" Never use Split Cells.</p>	

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